

# PRODUCT DATA SHEET

**#74-81**

## **RUSTLESS INDUSTRIAL ALKYD PRIMER BLACK**

### **DESCRIPTION**

RUSTLEE INDUSTRIAL ALKYD PRIMER BLACK is an alkyd solvent-based metal primer for ferrous metal surface such as iron and steel. This product protects against corrosion and provides a firm foundation for finish coats of alkyd, oil, synthetic or emulsion paints on metal surfaces.

### **USE**

Residential or commercial applications.  
Interior/Exterior. Steel, iron, galvanized and aluminum.

**COLOR:** Black.

**FINISH:** Low Sheen. (5% @60 gloss meter)

**COVERAGE:** 400 to 450 sq. ft. per gallon.

Actual coverage may vary due to surface conditions and applying technique.

**THINNING:** Use at package consistency.

**DRYING TIME:** Dry to touch 2 hours. Recoat in approximately 2 hours. Actual drying time may vary depending on temperature and humidity.

### **SURFACE PREPARATION**

New Works: All surfaces should be clean, dry, and free of grease, oil, wax, rust and other contaminants that could cause adhesion problems. Pre treat all new metal surfaces with Lacquer Thinner and/or other Chemical Solvents before applying this primer for good adhesion.



Old Works: Wire-brush, scrape and sand to remove rust, mill scale and loose paint. Use solvent and Chemical Cleaning Solvent to remove grease, wax, oil, dirt or other foreign materials. Exposed sanding, scraping or wire-brushed areas should be treated with the same manner as new work and spot primed.

### **Warning– Special instructions**

If you scrape, sand, or remove old paint of old buildings (especially pre 1978), you may release lead dust or asbestos dust. Exposure to lead dust and asbestos dust can cause serious illness, such as brain damage, lung cancer. Always wear proper personal protective equipment during surface preparation, and Finish cleanup of any residues. For more information, log on to [www.epa.gov/lead](http://www.epa.gov/lead) or [www.epa.gov/asbestos](http://www.epa.gov/asbestos). Or contact at 1-800-424-LEAD.

### **APPLICATION**

Brush, roll or spray. Most problems on metal surfaces are results of improper preparation and insufficient film build. A combined dry film thickness of primer and finish coats should be between 4 to 6 mils.

**CLEAN-UP:** Use mineral spirits or paint thinner.

**VOC:** Does not exceed 400 grams per liter.

### **MATERIAL SAFETY DATA SHEET**

Available at [www.tibbettpaint.com](http://www.tibbettpaint.com)